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# Hemp's Sustainable Future

## Insights on LCA Data Management

IHBA  
2023

# Life Cycle Assessment (LCA)

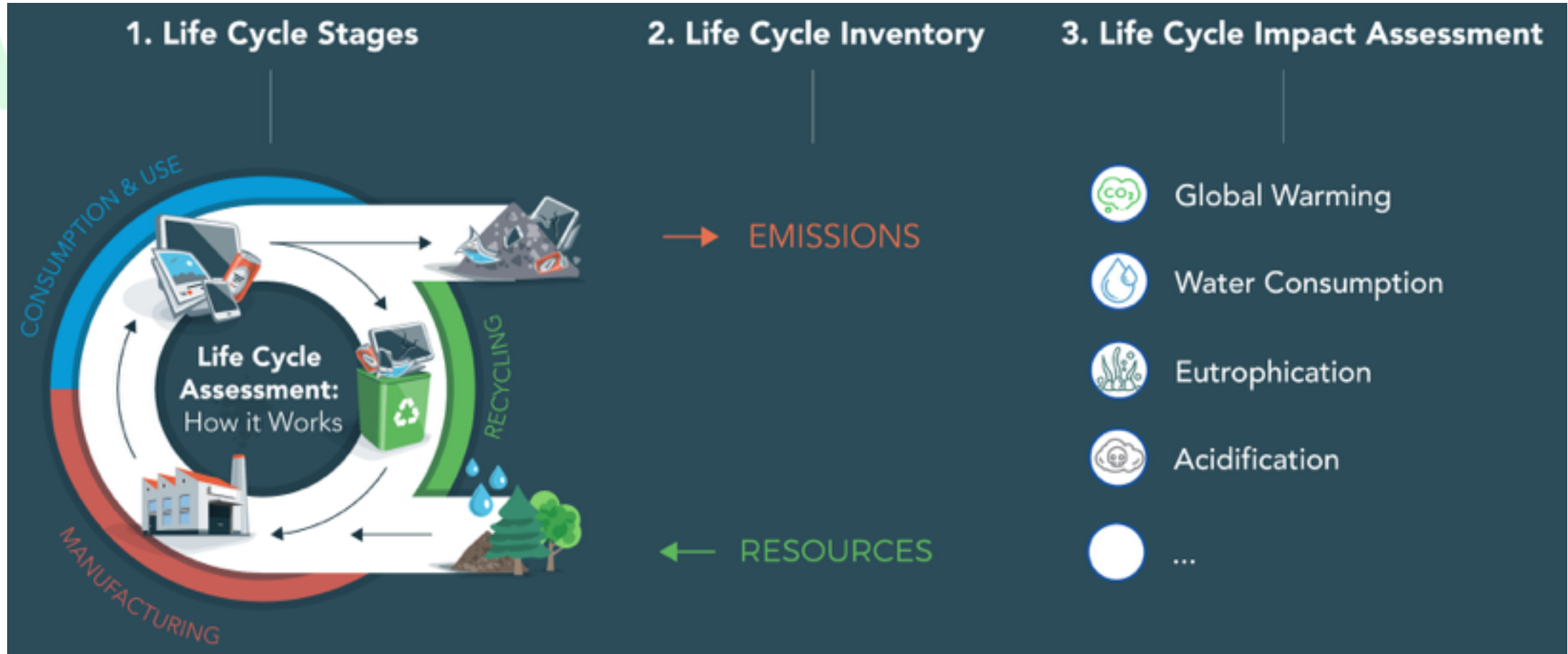


Fig.1 Infographic LCA (Sphera 2020)

# Standardization

# A

Embodied Carbon →

Operational Carbon →

EN 15804 / EN 15978 →

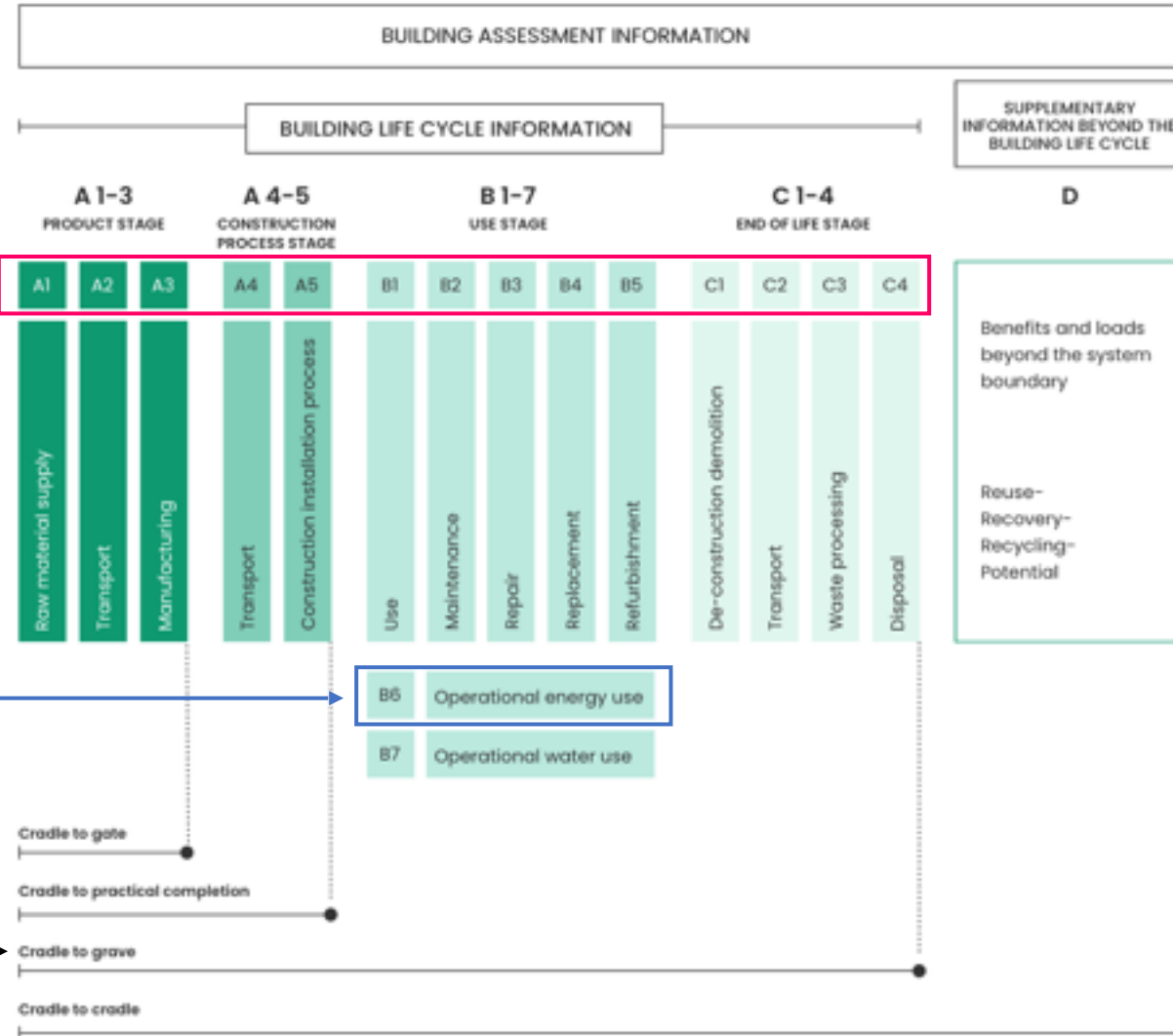
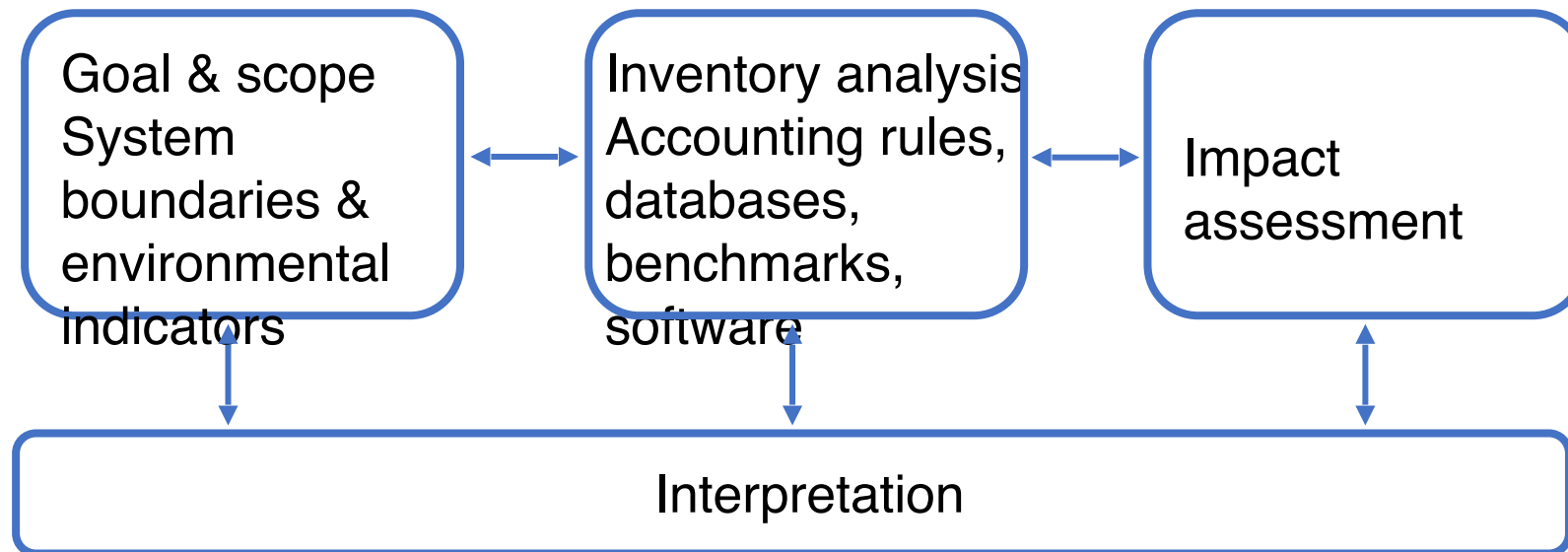


Fig. 2 Life Cycle Stages according to EN standards (OneClick LCA 2023)

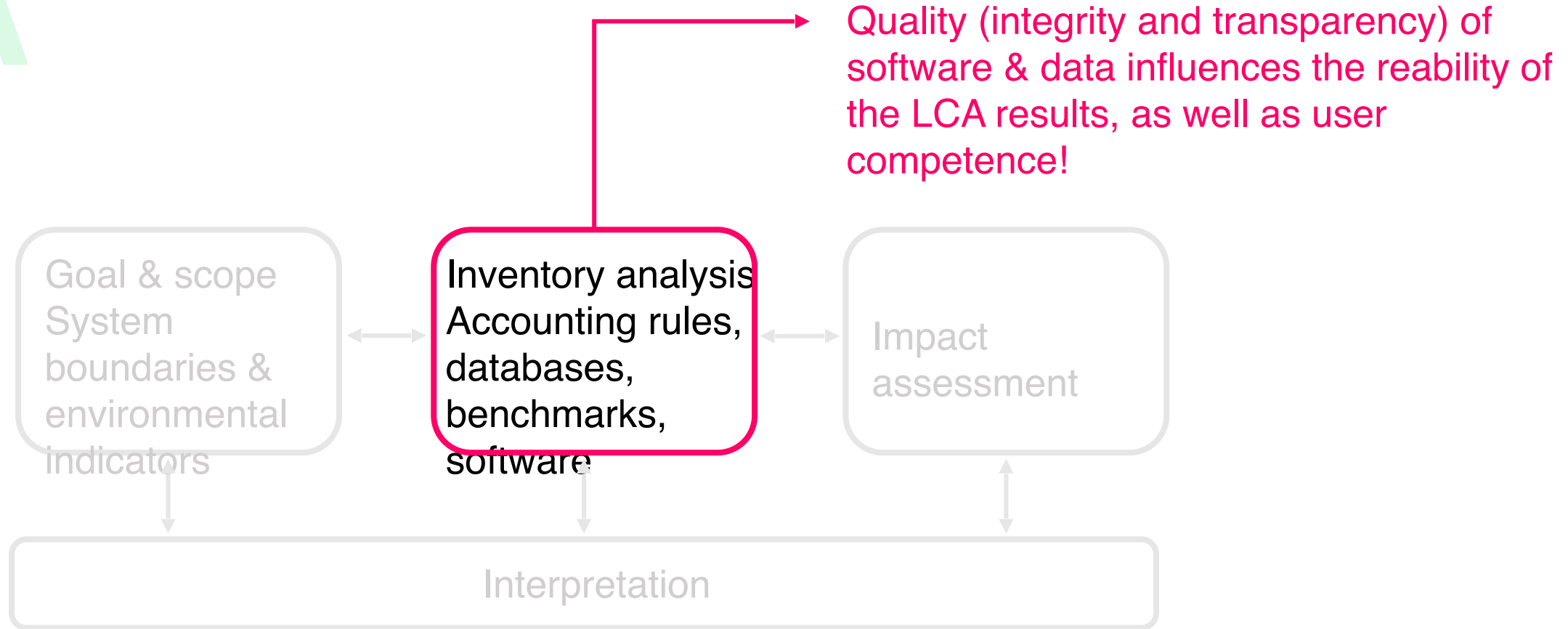
- A** ■ **ISO 14040**: Environmental management – Life cycle assessment – Principles and framework & **ISO 14044**: Requirements and guidelines

- **Phases of an LCA (ISO 14040:2006):**



## LCA Applications:

- Quantify environmental impacts
- Compliance with funding program & legal requirements
- Comparison of options





## A

- Building products:
  - **EN 15804:2022** → EPDs– core rules & methodical requirements
  - **EN 15942:2022** → EPDs- communication format business-to-business
- Buildings:
  - **EN 15643:2021** → Framework for assessment
  - **EN 15978-1:2021** → Methodology for the assessment of environmental performance
- Quality assurance for data and assessment results:
  - **EN 15941:2022** → Data quality for environmental assessment (selection & use)

## Certification systems

A



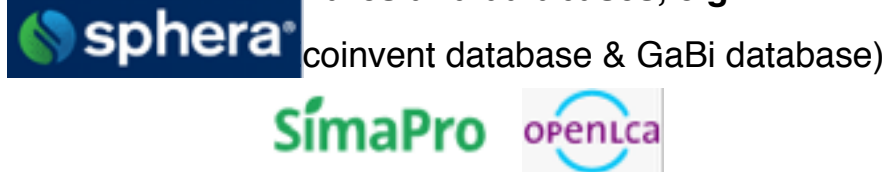
Fig. 3 Certification systems worldwide (nbau 2023)

A

- National databases, e.g.:



- International softwares and databases, e.g.:



- Environmental product declaration (EPD):

41.000 EPDs in Europa, but different system boundaries!

→ LCAs difficult to compare because of different databases and system boundaries!

(Ecochain 2023)




- A
- Schlegl et al. (2019): Only 22 out of 838 building LCAs (3%) comparable because of:
    - Different guidelines/software/data/building types, incomplete data & user inaccuracy
- **Propose for (legally binding) full life cycle-related benchmarks to establish budget-based targets to decarbonize the construction sector!**
- Harmonisation in Europe through:
    - European database: **Product Environmental Footprint (PEF)** by end of 2024
    - European software: **Ecochain** (PEF included)
    - **IEA EBC Annex 72**

(Schlegl et al. 2019; Weidner et al. 2021; Braune et al. 2021; Le Den X et al. 2021; IEA EBC 2023; IEA EBC 2023; Schlegl et al. 2019)

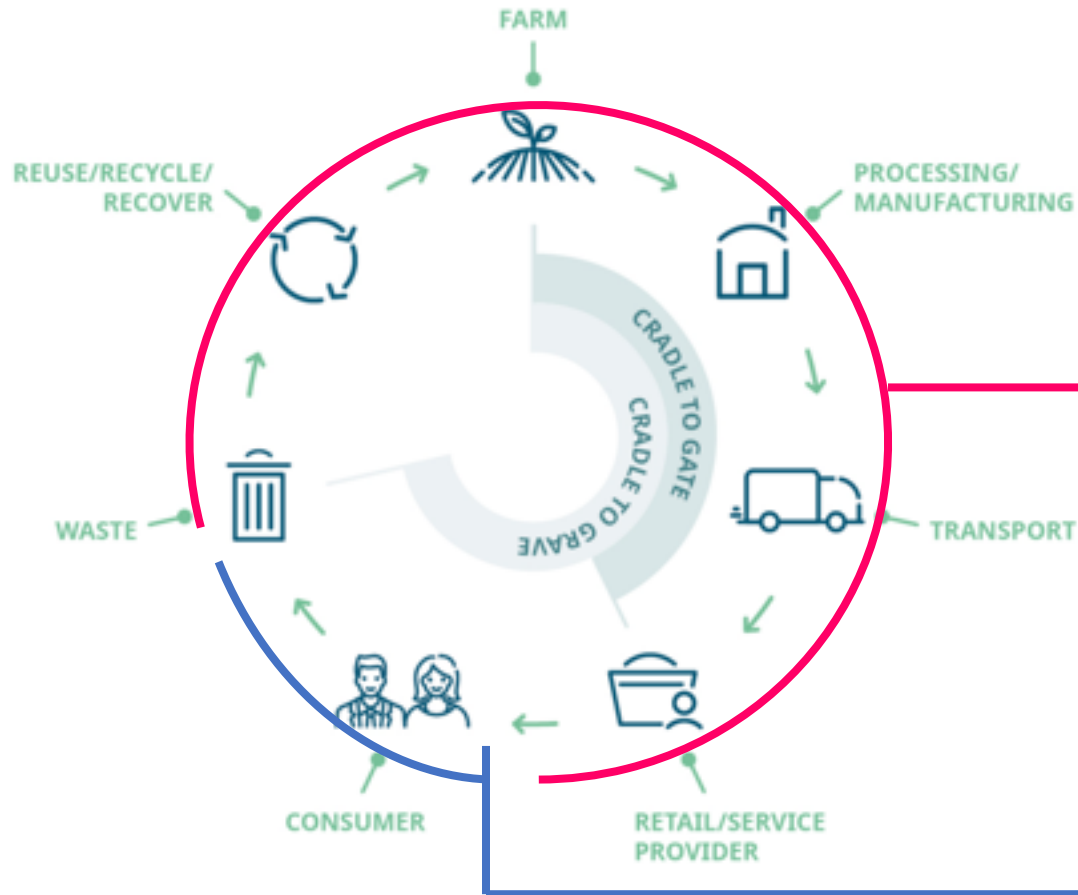
## A ■ Current state of research:

- Finland (whole life cycle A-C, 50 years)
  - Target 2025: 10-14 kg CO<sub>2</sub>e/m<sup>2</sup>a
- Denmark (whole life cycle A-C, 50 years): 2023: 12 kg CO<sub>2</sub>e/m<sup>2</sup>
  - Target 2029: 7,5 kg CO<sub>2</sub>e/m<sup>2</sup>a
- France (whole life cycle A-C, 50 years): 2022: 12,8-14,8 kg CO<sub>2</sub>e/m<sup>2</sup>a
  - Target 2031: 9,8 kg CO<sub>2</sub>e/m<sup>2</sup>a
- UK (whole embodied carbon, 60 years)
  - Target 2025: < 10,8 kg CO<sub>2</sub>e/m<sup>2</sup>a



What has the biggest impact on the environmental effects in the building LCA?

## Biggest impacts



### EMBODIED CARBON 10% OF GLOBAL GHG

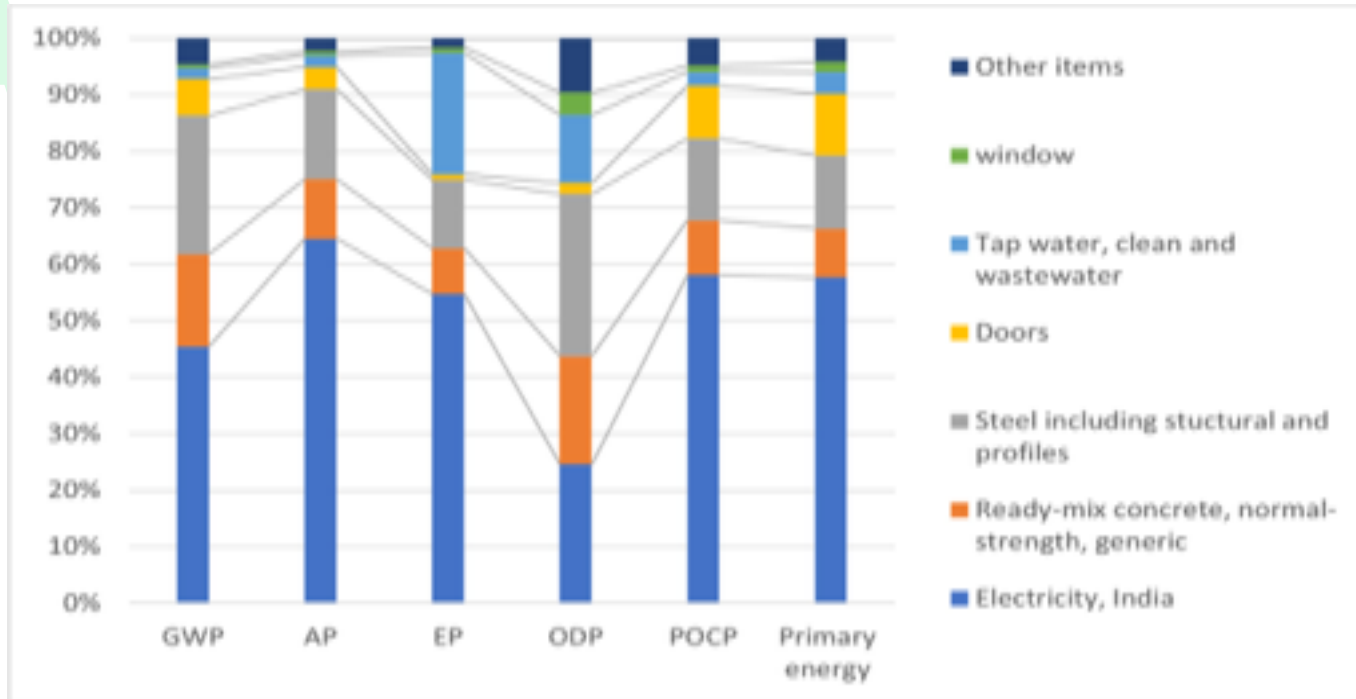
= GHG emissions associated with materials and construction processes throughout the whole life cycle of a building.

### OPERATIONAL CARBON 28% OF GLOBAL GHG

Fig. 5 Life cycle stages of a product, referred to here to building industry (Kerry Health and Nutrition Institute 2022)

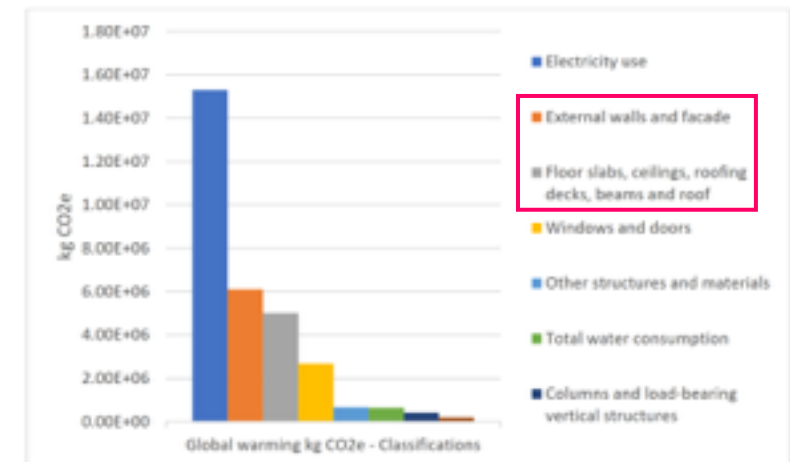
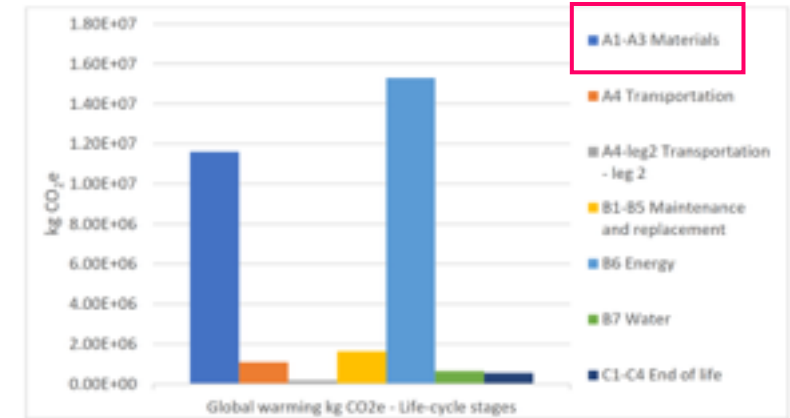
## Biggest impacts

- High-Rise Residential Building, India:



- Operational Carbon 49.4%
- Embodied Carbon 37.5%

→ **After electricity, bearing structure has the biggest impact!**



## Biggest impacts

- A
 Schlegl et al. (2019) Results:
  - GWP: 70% operational carbon, 30% embodied carbon (80% A1-A3)

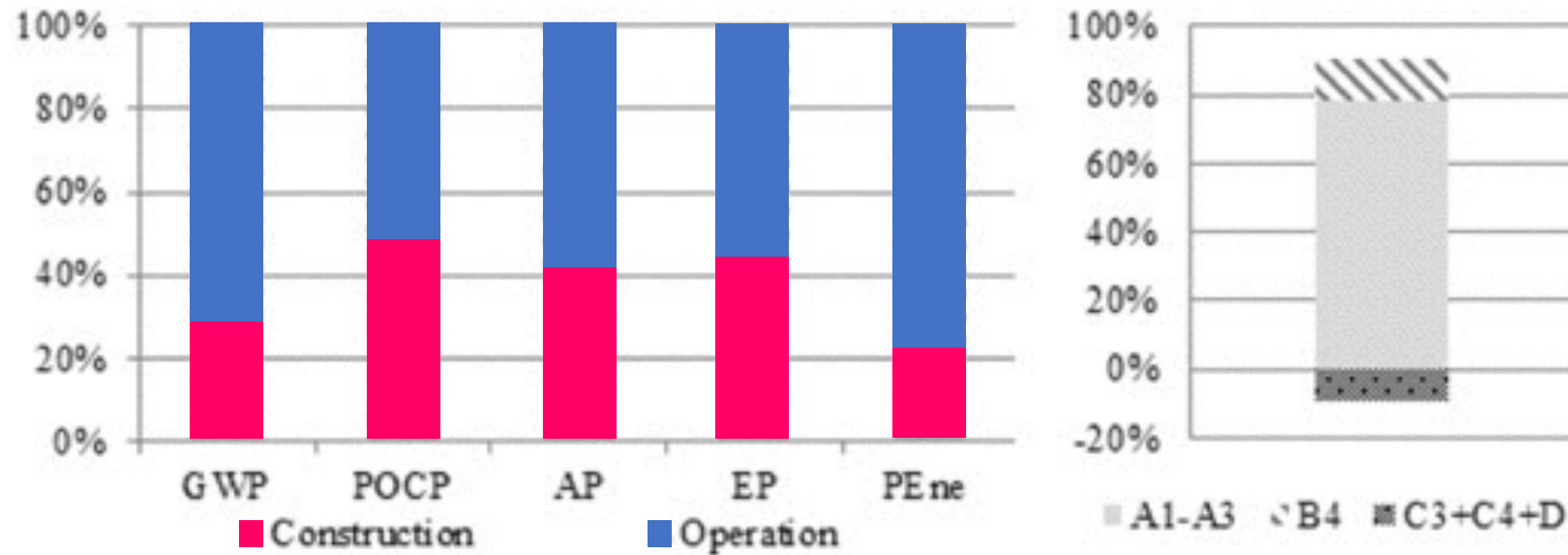


Fig. 9 Average distribution of the construction and operation of different impact indicators, GWP of construction in detail on the right side (Schlegl et al. 2019)

# Biggest impacts

- A**
- **Past/Current focus:** Increasing energy efficiency in building operation.
  - **New focus:** Increasing importance of embodied carbon related to construction **material production, processing and recycling.**
- **From climate-neutral operation to climate-neutral building!**

(Weidner et al. 2021)

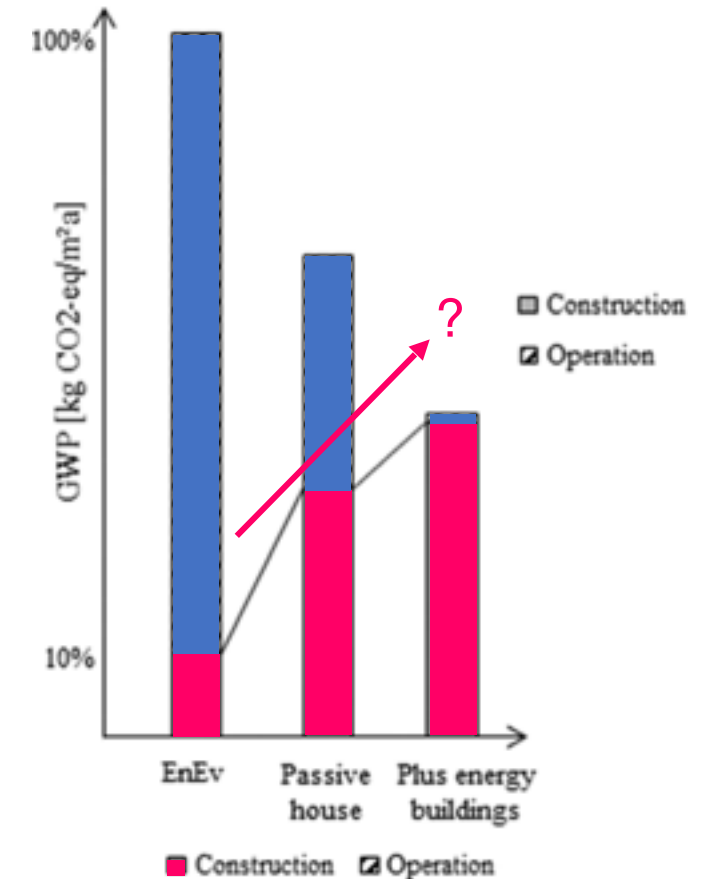


Fig. 10 Qualitative development of GWP's share for construction and operation (Schlegl et al. 2019)



## Hempcrete data

Development of data on CO2 emissions for hempcrete products (according to manufacturer information)		A		B		C		
		Hemp lime stone		Hemp lime stone		Hemp lime stone	Bulk material	Spraying method
		2017		2018	2021	2022		
[kg CO2/m³]	GWP <sub>ges.</sub>	106,92	189,69	-75,33	102,48	-44,21	-105,09	-104,17

Life Cycle Phases:

A = A1-A3, C2-C4, D

B = A1-A5, B1-B5, C1-C4 (2018)

A1-A5, B1-B5, C1-C4, D (2021)

C = A1-A5, B1, C1-C4, D

### What can be deduced from this?

- Results vary depending on system boundaries, databases, etc.
- Phase D - how to deal with it? (Generally: also an issue with wood)
- When is carbon sequestration considered?
- CO2 negativity? → Has Cradle to Cradle been adhered to?
- External communication



- A
- **LCA ≠ LCA!** Different results due to different data/method/time horizon etc. At state, numbers **hardly comparable!**

→ Be aware and **consider/compare underlying parameters** of inventory analysis for profound judgement!

- **Need** for **international harmonisation of data and methods** (benchmarking)
- Upcoming Focus on **embodied carbon = Potential for hemp building** and other natural materials
- **Careful:** Numbers will never get the whole picture! **Quality ≠ Quantity**

# LC Potentials/ **improvements** of hemp materials

## **1. Carbon-negativity in Cultivation/ Production (Phase A1-A3)**

→ Carbon sinks in biomass and soil, enhanced biodiversity (insects, bacteria etc.) minimal use of pesticides/fungicides

## **2. Carbon-negativity in Reuse-Recovery-Recycling (Phase D)**

→ Hemplime remains in high quality technical cycles due to its largely monolithic structure, easy recovery, and recyclability

## **3. Regional Aspects of Hemp Materials Production (Phase A1-A3)**

→ Structural transformation, job creation, regional supply chains, low-tech, low carbon production

## **4. Simplification of Conventional Building Process (Phase B1-B5)**

→ Hemplime combines insulation, thermal mass, healthy housing, ease of construction and more

# LC Potentials/ **improvements** of hemp materials

## **5. Water Efficiency in Cultivation (Phase A1-A3)**

→ Relatively little water consumption, enhanced soil quality leading to better water retention

## **6. Durability & Longevity (Phase B2-B5)**

→ Hemp's easy of repair and longevity can expand life span of building

## **7. Biodegradable End of Life Process (Phase C1-C4)**

→ Hemp structures are decomposable by natural processes

## **8. Recycling and Reusability (Phase D)**

→ Easy recyclable, minimal waste and promotes reuse or organic end-of-life processes

## **9. Economic Boost in Rural Areas (Phase A1-A3)**

→ Hemp offers new employment and income avenues, especially in rural regions (SLCA – Social Life Cycle Assessment)

# Further questions for discussion

- How much **CO<sub>2</sub> is stored in hemp and in the soil** during cultivation?
- How does hempcrete behave during **composting/thermal processing**?
- How can we establish supply chains that ensure a **meaningful technical cycle for hemp** building materials? Should **manufacturers** have a **responsibility for the recycling** of hempcrete waste?
- What **standards** are needed **for hempcrete “waste”** to be used in situ or within the region...
  - as **dry fill**, for composting (returning to the biological cycle), for thermal processing
  - Can **hempcrete ash serve as binder with pozzolan** for new hempcrete
- What are **your arguments** when dealing with customers and partners **about LCA of hemp** building materials?
- Can **CO<sub>2</sub> pricing models simplify LCA**?

Discussion:

Where should we start to improve the LCA of  
hemp building materials?

...Let's get ready for cradle to  
cradle!

## A

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# Contact

**Hanfingenieur Henrik Pauly®**

c/o Neckar Hub GmbH

Karlstraße 3

72072 Tübingen

GERMANY

[info@hanfingenieur.de](mailto:info@hanfingenieur.de)

[www.hanfingenieur.de](http://www.hanfingenieur.de)

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